



ENGINEERING TECHNICAL BULLETIN

PRODUCT:

IWP Series – Insulated Metal Wall Panel
IRP Series – Insulated Metal Roof Panel
Component: Polyisocyanurate (PIR) insulating foam core
System: Rubitherm WR 40618 / Rubinate 1850
Blowing Agent: Non-ozone depleting Pentane (C₅H₁₀)

TEST PROTOCOL:

ASTM D6226-10 Open Cell Content of Rigid Cellular Plastics

TEST LOCATION:

Huntsman Advanced Technology Center, 8600 Gosling Road, The Woodlands, TX 77381

REPORT NUMBER:

HTR-061912

RESULTS:

Open Cell Content	≥90% closed cells
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ETB-0007

MARCH 6, 2012

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